

# ProAqua Enamel 6-379

Technical Information Sheet - September 2007

## DESCRIPTION

### **VOLVOX ProAqua White**

**Enamel** is an opaque, water based, oil and acrylic-free, satin paint for interior or exterior metal or wood surfaces. Free from chemical solvents (VOC free) it is manufactured from natural raw materials that have minimal impact on the environment. Great for doors, window frames, furniture, shelving, skirting boards, fascia boards, cladding, garden furniture and other smooth planed wood.

**VOLVOX ProAqua White Enamel** can also be used on rough sawn timber, but usage rates will be higher and durability may be affected. It is not recommended for floors or other heavy-duty surfaces.

**VOLVOX ProAqua White Enamel** has also an unlimited choice of creating pastel colours as it can be used as a base for most paint tints or pigments. For deeper colours use **Volvox ProAqua Enamel Clear**.

## SURFACE PREPARATION

Remove dirt, grease, oil and loose, peeling and flaking material. Sand the surface smooth and remove all dust. Good sanding and a test application is recommended when painting over firm glossy or semi-gloss paint. On bare wood, no priming is needed. Metals must be primed with a coat of rust prevention paint.

## APPLICATION

Stir well. Reduce the first coat with 5-10 % water. Apply evenly and sparingly. A light sanding is advisable after the first coat has dried (grain size 180 – 240). Thereafter apply one to two undiluted coats. **VOLVOX ProAqua White Enamel** can be applied by brush, roller or spray gun. Do not paint in temperatures below 8°C or above 30°C, immediately after rain, fog or frost or when these conditions are forecast.

## COVERAGE

Depending on the pigmentation and the surface properties, 0.75 litre will cover 10 to 12 square metre. 2.5 litre will cover 35 to 40 square metres. Average use is 70-90 millilitres per square metre.

## DRYING

Depending on room temperature and relative humidity, the product will be normally touch dry after 15-30 minutes and ready for sanding after 45 minutes. The surface can be painted over after about 2 hours.

## CLEAN UP

With water, away from drains.

## SAFETY

Make sure that the rooms are thoroughly ventilated during and after work. Even though non-toxic please keep all painting materials away from children.

## STORAGE

Store containers tightly sealed in a cool but frost-free place. Shelf life: 2 years.

## DISPOSAL

Allow unwanted paint to dry. Solid matter can be disposed of via the normal garbage collection service.

## INGREDIENTS

Water, earth pigments, mineral filling material, vinegar ester, titanium dioxide, preservatives.

## MAINTENANCE

As with all exterior wood finishes, when using the product outside, it is wise to inspect the surface annually and rectify any small problems with a further application to prolong the life of the wood.

## DISCLAIMER

**VOLVOX ProAqua White Enamel** is guaranteed to give a satisfactory performance only if used as recommended. Liability shall be limited to refund of purchase price or the replacement of a defective product. There are no other warranties expressed or implied. It is recommended that the user tests the product on the intended surface to ensure its suitability. Made in Germany

For further information contact  
Amma Earth Products  
02 47 82 90 09  
0416 101 613  
www.amma.net.au